



Put group-lockout safety at hand

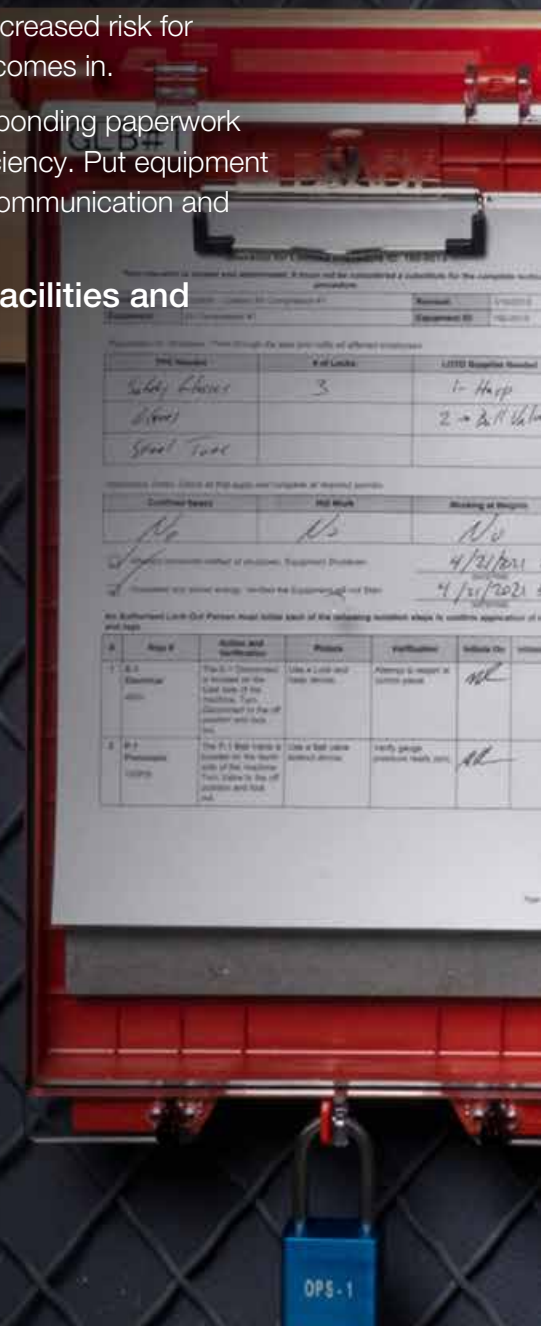
Permit Control Station

Stands out in a group

Equipment maintenance takes many forms — from setup and routine service to repairs and troubleshooting. As the complexity of equipment and scope of work grow, so do the numbers of energy isolation points and authorised workers needed. And while more workers mean less equipment downtime, without the right devices in place, they also mean increased risk for accidental re-energisation. That's where the Brady Permit Control Station comes in.

Put simply, for an effective group-lockout program, lock boxes and corresponding paperwork go better together. Put simpler, it's a best practice for compliance and efficiency. Put equipment and documentation front and centre at all times for better group-lockout communication and coordination.

See why the Brady Permit Control Station gets noticed in facilities and stands out from the competition.



Permit-to-Work Form

| Task Name | # of Locks | LTED Operator Number |
|------------|------------|----------------------|
| Suby Abuse | 3 | 1- Hesp |
| Wires | | 2 - 2/1/2021 |
| Spool Tube | | |

| Continued Access | Hot Work | Working at Heights |
|------------------|----------|--------------------|
| No | No | No |

4/21/2021
4/21/2021

| Step # | Step # | Action and Description | Priority | Verification | Initials |
|--------|--------|---|---------------------------------|------------------------------------|----------|
| 1 | 1.0 | The P-1 Permit is to be placed on the lock box of the machine. Turn the disconnect to the off position and lock it. | Take a Lock and Tag out. | Always to report to control panel. | ML |
| 2 | 2.1 | The P-1 Permit is to be placed on the front side of the machine. Turn the disconnect to the off position and lock it. | Take a Lock and Tag out device. | Verify permit number, date, etc. | ML |



GLB#2

Checklist for Lockout Procedure (L-1000000)

This checklist is limited and abbreviated. It must not be considered a substitute for the complete lockout procedure.

| | | | |
|-----------|-------------------|-----------|--------------|
| Personnel | Lockout (Index #) | Personnel | Equipment |
| | Index #1 | | Equipment #1 |

Preparation for Shutdown: Take through the lock and notify all affected employees

| PPE Needed | # of Locks | LOTO Supplies Needed |
|------------------------|------------|----------------------|
| Concave Safety Glasses | 2 | Wipe cloth lockout |

Readiness Tables: Check on the sign and completion of required training

| Confirmed Status | Hot Work | Working at Height |
|------------------|----------|-------------------|
| NO | NO | NO |

Affected personnel notified of shutdown: Equipment Operator 4-26-2021 2:00 PM

Completed any stored energy: checked via Encampment not then 4-27-2021 3:00 PM

An Authorized Lock-Out Person must verify each of the following verification steps to confirm application of locks and tags.

| # | Step # | Action | Tools | Verification | Outside On | Outside Off |
|---|--------|--|----------------------------|-------------------------------------|------------|-------------|
| 1 | 1-1 | Electrical: The 1-1 Disconnect is located on the front side of the machine. Turn Disconnect at the off position and lock it. | Use a Lock with tag device | Advised to install at control panel | BL | |
| 2 | 1-2 | Water: The Water Valve valve is located on the South side of the machine. Turn the valve into the closed position and lock it. | Use a Cable strand device | Verify pressure has been off | BL | |

Permit Control Station

Key features



Centre of attention

Ensure workers can easily identify documents and equipment whenever necessary by wall-mounting your station at the point of need.



Keep it together

Pair documentation and equipment together in a single location with the 2-in-1 device construction. This best practice helps ensure group lockout compliance and efficiency.



Snap out of it

Access documents or take them with during lockout validation via the quick-release case or removable clipboard.



What a view

Verify lockout permits and checklists through the clear viewing panels and always keep vital information, devices and identification on display.



It fits you

Mix and match your full solution or order components separately to complete an existing setup. Complex procedures or work histories are no problem for the 25-sheet storage capacity.



Lightweight and heavy-duty

The lightweight material lets you set up and handle with ease, while the tough, rugged design stands up to wet, dusty and damaging environments.

Designed for the way you work

What if group lockout procedures were as regular as routine maintenance? At Brady, we offer solutions that build safety and productivity right into your work, without disrupting your unique workflow.

Specially designed features of the Permit Control Station add security and efficiency at every step to make group lockout second-nature. Take a look.

Lockout hangout
11 hooks store up to three padlocks (38 mm or 76 mm shackle) and keys.

Extra security
Locking tabs fully secure viewing panel and prevent key removal, regardless of lock point in use.

Wall-mountable
Fasten securely wherever you need it with easy mounting holes.

Mix and match
Pair application-specific boxes and case for the best fit in your facility.

Easily transportable
Removable Permit Display Case and clipboard allow for easy transport during lockout.

Ops-lock visibility
Centre-hanging ops lock identifies the lockout coordinator or shift manager.

Sizable storage
Store up to 25 sheets of paper (A4-size).

Damage defender
Gasket seal with locking tabs offers water- and dust-resistance.

Document security
Secure documents during lockout with the permit case lock point.

A shared experience

The work you do to keep your facility running safely says a lot. It shows what you value and it's a roadmap for where you'd like to go.

If you value hard work and look to a future with better safety solutions — ones that offer greater efficiency and easier ways to work — we do, too. At Brady, we don't just want better, we're committed to it. And, after 100 years of making workplaces safer and more secure, we're ready for one hundred more. But why stop there.

What we really want is for your business to be compliant and as safe as possible.

The solutions we offer are flexible — to fit you today, and well into the future, as you grow. Whether that happens with written lockout procedures, lockout procedure management software, devices or padlocks — know the value you place on finding the right solution now will pave the way for a better future. And that's a shared experience that's worth having.



S-1

TAO OUT
B#4

ANGER
 Source has
 ED OUT!
 removal of
 may result
 discharge.

ANGER
 DO NOT OPERATE

This lock/tag may only be removed by:
 Name Rick Garcia
 Date 4-22-2021
 (408) 819-1368
 BRADY #65525 BRADYID.COM

ANGER
 DO NOT OPERATE

This lock/tag may only be removed by:
 Name Terry Gede
 Date 4-27-2021
 (614) 325-4891
 BRADY #65525 BRADYID.COM

S-2

Procedure ID: 160-007

may be considered a substitute procedure.

Revised _____

Equipment _____

by all affected employees

Locks: _____

LOTO Supplies Needed
Hasp cable lockout

required permits

at Work _____

Working at Heights _____

1 of 30 2 of 30

ANGER
 DO NOT OPERATE

GLB#



26 Group Lockbox Permit Control Station with customised engraved Brady SafeKey Lockout Padlocks

Find the option that's right for your facility

We've got the options that are right for you — from slim and portable lock boxes to contractor-specific and more, all paired with the versatile, lightweight Permit Display Case. Select the station that's right for you.



26 Group Lock Box Permit Control Station

- Ideal for your large group lockout scenarios where keeping things centralised is most important
- The ultimate in simplicity, storage and security
- Clear door gives you a clear view into everything you need
- Permit Display Case keeps documentation close and easily viewable



SlimView™ Permit Control Station

- Ideal for mid-size group lockout projects where mobility is key
- Rugged steel body and polycarbonate door stand up to all of your toughest jobs
- Convenient storage for up to 12 padlocks with built-in padlock and key hangers
- Easy to wall mount with button mount holes
- Clear door gives you clear view into everything you need
- Permit Display Case keeps documentation close and easily viewable



Ultra-Compact Lock Box Permit Control Station

- Ideal for smaller group lockout tasks and areas where space may be limited
- Wall-mountable and detachable
- Compact size lets it fit easily into a toolbox, bag or the palm of your hand
- Up to 12 workers can lock on per box
- Hinged transparent cover for easy viewing of contents inside
- Permit Display Case keeps documentation close and easily viewable



Already have a group lock box?



Permit Display Case Only

If you have existing lock boxes or stations, you can order the Permit Display Case separately to complete your station. This best-practice solution is:

- **Water- and dust-resistant** — Keep the elements at bay with a durable design
- **Flexible** — Case or clipboard or both remove easily
- **Compliant** — Implement this best practice when it comes to group lockouts across many industries



Ideal for Contractors

Trust the same great Brady lock boxes coloured to identify different groups of workers quickly.

Uncomplicating complex lockout

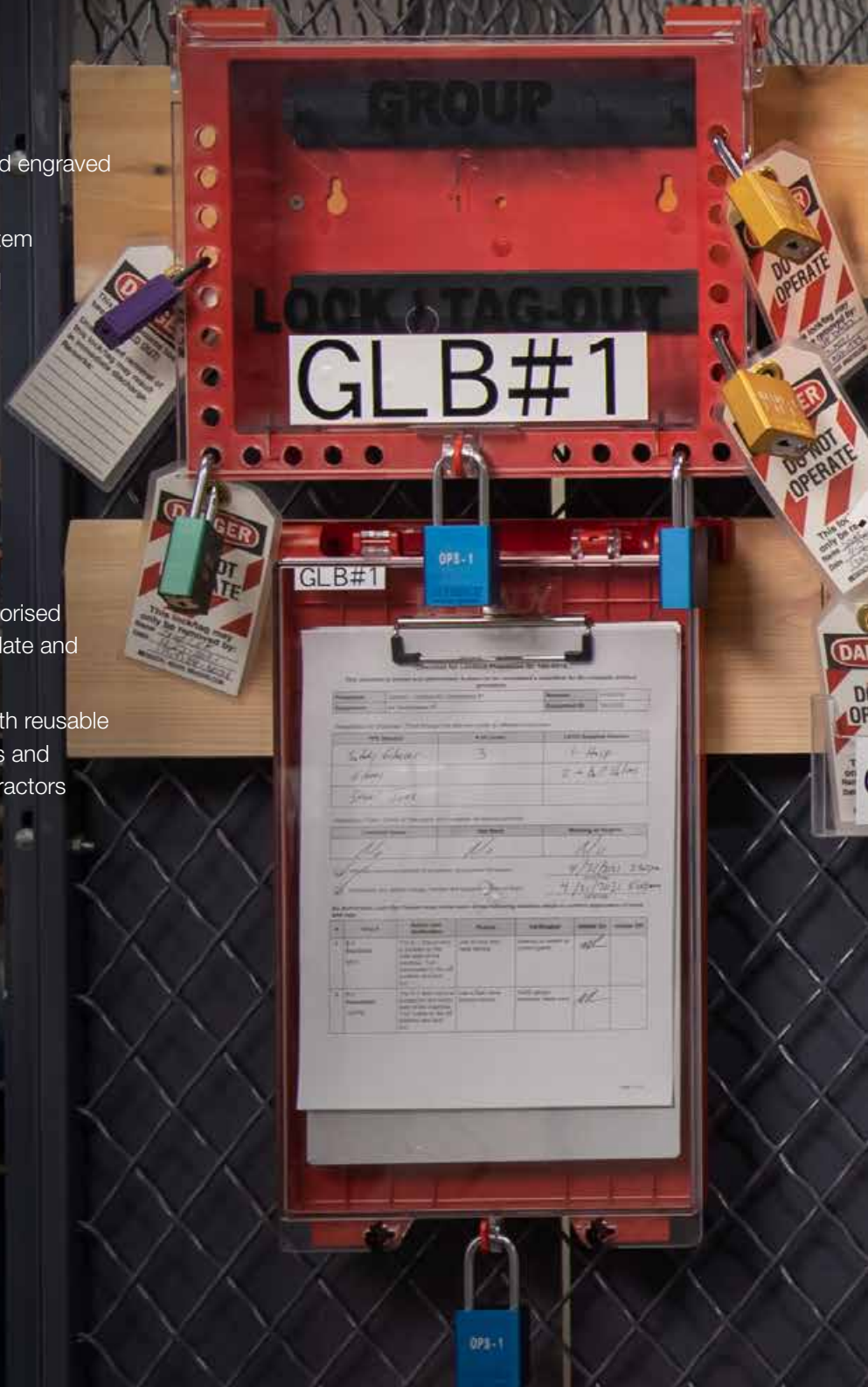
As part of a comprehensive program, the Permit Control Station supports the essential elements of group lockout best practices. Discover tips on more effective group lockout as you build a solution built to deliver safety and results.

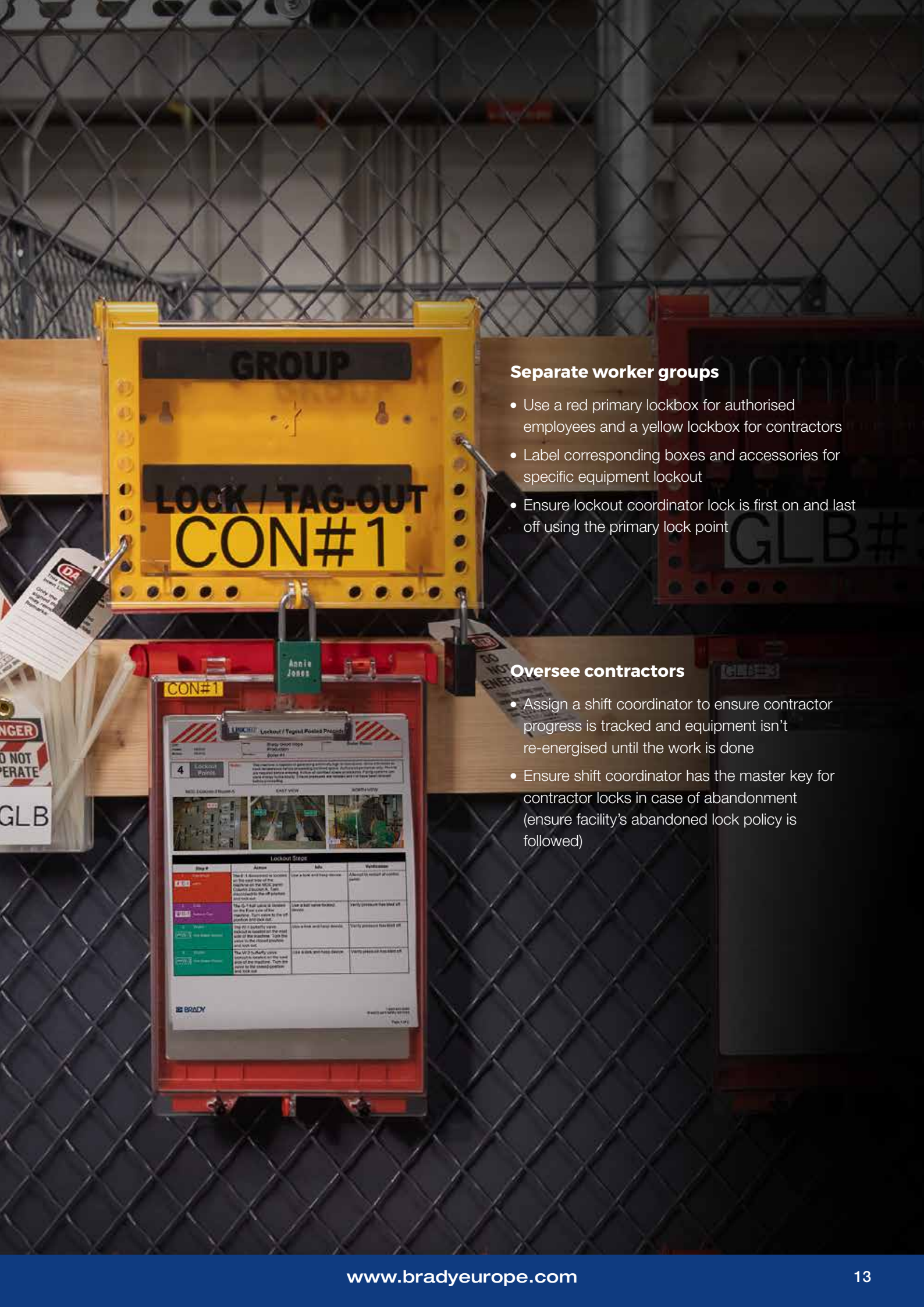
Identify padlocks

- Differentiate departments with colour and engraved names using Brady SafeKey Padlocks
- Effectively organise your unique key system
- Store uniquely coloured, serial-engraved equipment padlocks in the lockbox

Personalise tags

- Label each tag for compliance with authorised employee's name, phone number, and date and time of lockout
- Save on supplies and maintain safety with reusable laminated tags for authorised employees and disposable economy cardstock for contractors





Separate worker groups

- Use a red primary lockbox for authorised employees and a yellow lockbox for contractors
- Label corresponding boxes and accessories for specific equipment lockout
- Ensure lockout coordinator lock is first on and last off using the primary lock point

Oversee contractors

- Assign a shift coordinator to ensure contractor progress is tracked and equipment isn't re-energised until the work is done
- Ensure shift coordinator has the master key for contractor locks in case of abandonment (ensure facility's abandoned lock policy is followed)

LOCKOUT / TAG-OUT Procedure

Energy Control Steps
Production
Group #1

4 Lockout Points

This procedure is required to prevent a person's high-impedance circuit breaker from being re-energized during emergency maintenance, including the removal of the breaker. It is the responsibility of the person performing the work to ensure that the correct lockout points are used and that the correct lockout devices are used.

WEST VIEW **EAST VIEW** **NORTH VIEW**

| Step # | Action | Job | Verification |
|--------|--|-----------------------------|-------------------------------------|
| 1 | The #1 Disconnect is locked on the right side of the handle of the MCB, per Customer J. Buckner. The lock is placed by the shift supervisor and tag out. | Clear a lock and tag device | Allowed by control of another panel |
| 2 | The #2 Disconnect is locked on the front side of the handle. Tag out by the shift supervisor and tag out. | Clear a lock and tag device | Verify procedure has been followed |
| 3 | The #3 Disconnect is locked on the right side of the handle. Tag out by the shift supervisor and tag out. | Clear a lock and tag device | Verify procedure has been followed |
| 4 | The #4 Disconnect is locked on the front side of the handle. Tag out by the shift supervisor and tag out. | Clear a lock and tag device | Verify procedure has been followed |

BRADY

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Procedure written by our Safety Services team using our LINK360® Software

Put your group lockout program in good company

When it comes to lockout tagout, only a complete program can get your team the safety and compliance standards you expect. And in order to ensure you've got a compliant program, you need it to have six key elements:

1. A developed and documented program
2. Written machine / task-specific lockout tagout procedures
3. Clearly marked and identified isolation points
4. Training and periodic inspections
5. Best-in-class devices
6. Sustainability and scalability

Luckily, when you work with Brady, you aren't only getting the durable group lockout products you need, you also get support in every other element of a complete lockout tagout program.

Because your safety expertise needs to be spread over a wide range of areas in your facility, Brady is here to be your expert partner in lockout tagout. Our complete offering includes:

- Safety Services team that provides everything from writing procedures from scratch to training for authorised and affected employees
- Innovative Brady SafeKey Lockout Padlocks that are colour-matched for ultimate key security and easy standardisation for your facility
- LINK360® Software to keep your procedures centralised and easily accessible to keep your program, as a whole, sustainable

With in-house experts dedicated to staying up to date on the latest lockout and industry trends, compliance requirements and efficiency practices, you'll get complete support through group lockout and beyond.



Belgium & Luxembourg

+32 (0) 52 45 78 11
benelux@bradycorp.com

Czech Republic

+420 776 302 229
czechrepublic@bradycorp.com

Denmark

+45 66 14 44 00
denmark@bradycorp.com

France

+33 (0) 3 20 76 94 48
france@bradycorp.com

Germany, Austria & Switzerland

+49 (0) 6103 7598 660
germany@bradycorp.com

Hungary

+36 23 500 275
hungary@bradycorp.com

Italy

+39 02 26 00 00 22
italy@bradycorp.com

Netherlands

+31 (0)70 323 62 98
benelux@bradycorp.com

Norway

+47 70 13 40 00
norway@bradycorp.com

Poland

+48 22 104 6262
poland@bradycorp.com

Qatar, Saudi Arabia & UAE

+971 4881 2524
me@bradycorp.com

Slovakia

+421 902 939 406
slovakia@bradycorp.com

South Africa

+27 11 704 3295
africa@bradycorp.com

Spain & Portugal

+34 900 902 993
spain@bradycorp.com
portugal@bradycorp.com

**Sweden, Finland, Estonia, Latvia,
Lithuania**

+46 (0) 8 590 057 30
sweden@bradycorp.com

Turkey

+90 212 264 02 20
turkey@bradycorp.com

UK & Ireland

+44 (0) 1295 228 288
uk@bradycorp.com

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